

*Manual of Codes of Practice for the Determination of Uncertainties in  
Mechanical Tests on Metallic Materials*

**SECTION 2**

**Glossary of definitions and symbols**

**F A Kandil**

National Physical Laboratory  
Queens Road  
Teddington, Middlesex TW11 0LW  
UNITED KINGDOM

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## 2.1 DEFINITIONS

### **Coverage factor**

A number that, when multiplied by the combined standard uncertainty, produces the expanded uncertainty. It is dependent on the confidence level (e.g. 95% probability).

### **Error of measurement**

The result of a measurement minus the true value of the measurand (not precisely quantifiable because the *true value* is unknown and lies somewhere within the range of uncertainty).

### **Level of confidence**

The probability that the value of the measurand lies within the quoted range of uncertainty.

### **Measurand**

The specific quantity being reported as the measurement result. A measurand can be a direct test reading or an estimate of a material property from other readings.

### **Measurement**

A set of operations having the object of determining a value of the measurand.

### **Result of a measurement**

Value attributed to the measurand, obtained by measurement.

#### *Uncorrected result*

Result of a measurement before correction for systematic error.

#### *Corrected result*

Result of a measurement after correction for systematic error.

### **Standard deviation**

The positive square root of the variance.

### **Uncertainty of measurement**

A parameter, associated with the result of a measurement, that defines the range within which the true value of a measurand is estimated to fall (within a given confidence).

*Standard uncertainty*

The estimated standard deviation.

*Combined standard uncertainty*

The result of the combination of standard uncertainty components.

*Expanded uncertainty*

The value obtained by multiplying the combined standard uncertainty by a coverage factor.

**Variance**

A measure of the dispersion of a set of  $n$  measurement results. It is the sum of the square of the deviation of the measurement result from the average, divided by  $n-1$ .

**2.2 SYMBOLS**

$c_i$	Sensitivity coefficient.
$d_v$	Divisor used to calculate the standard uncertainty = 1 (for normal probability distribution) = 2 (for normal probability distribution, $k = 2$ ) = $\sqrt{3}$ (for rectangular probability distribution) = $\sqrt{6}$ (for triangular probability distribution) = $\sqrt{2}$ (for U-shaped probability distribution)
$f$	Functional relationship between the estimated value of the measurand, $y$ , and the input parameters $x_i$ .
$k$	Coverage factor used to calculate expanded uncertainty $U$ for a normal distribution.
$k_p$	Coverage factor used to calculate an expanded uncertainty for a specified level of confidence $p$ where a normal probability distribution cannot be assumed (see table in Section 2.4).
$n$	Number of repeat measurements.
$m$	Number of input parameters on which the measurand depends.
$p$	Probability or level of confidence expressed in percentage terms or in the range 0 to 1.
$q$	Random variable.

$\bar{q}$	Arithmetic mean or average of $n$ repeated measurements of randomly varying quantity $q$ . [Eq. (2)]
$s(q_j)$	Experimental standard deviation of a random variable $q$ determined from $n$ repeat measurements, when $n$ is a relatively small number. [Eq. (3)]
$s(\bar{q})$	Experimental standard deviation of arithmetic mean $\bar{q}$ . [Eq. (4)]
$u(x_i)$	Standard uncertainty of input parameter $x_i$ . [Eq. (5)]
$u_c(y)$	Combined standard uncertainty of the measurand, $y$ . [Eq. (6)]
$U$	Expanded uncertainty of the measurand, $y$ . [Eq. (8)]
$V$	Value of the measurand.
$x_i$	Estimate of input quantity $X_i$ .
$y$	Estimate of the measurand $V$ ( $V = y \pm U$ ). [Eq. (1)]
$\mathbf{n}$	Degrees of freedom of standard uncertainty $u(x_i)$ of input parameter, $x_i$ .
$\mathbf{n}_{\text{eff}}$	Effective degrees of freedom of $u_c(y)$ used to obtain $k_p$ (t- distribution). [Eq. (7)]

**2.3 EQUATIONS FOR UNCERTAINTY CALCULATIONS**

$$y = f(x_1, x_2, \dots, x_m) \tag{1}$$

$$\bar{q} = \frac{1}{n} \sum_{j=1}^n q_j \tag{2}$$

$$s(q_j) = \sqrt{\frac{1}{(n-1)} \sum_{j=1}^n (q_j - \bar{q})^2} \tag{3}$$

$$s(\bar{q}) = \frac{s(q_j)}{\sqrt{n}} \tag{4}$$

$$u(x_i) = s(\bar{q}) \quad [\text{Type A uncertainty}] \tag{5a}$$

$$u(x_i) = \frac{\text{tolerance}}{d_v} \quad [\text{Type } B \text{ uncertainty}] \quad (5b)$$

$$u_c(y) = \sqrt{\sum_{i=1}^m [c_i u(x_i)]^2} \quad (6)$$

$$v_{\text{eff}} = \frac{u_c^4(y)}{\sum_{i=1}^m \frac{u_i^4(y)}{v_i}} \quad (7)$$

$$U = k u_c(y) \quad (8)$$

**2.4 Student's t-Distribution Table**

$v_{\text{eff}}$	1	2	3	4	5	6	7	8	10	12	14	14
$k_{95}$	13.97	4.53	3.31	2.87	2.65	2.52	2.43	2.37	2.28	2.23	2.20	2.17

$v_{\text{eff}}$	18	20	25	30	35	40	45	50	60	80	100	$\infty$
$k_{95}$	2.15	2.13	2.11	2.09	2.07	2.06	2.06	2.05	2.04	2.03	2.02	2.00

NOTE: The above values are for a level of confidence of 95%. Values for other levels of confidence can be found in the Guide.